
Name **BINDER IND. NITRO ALKYD GLOSS**
Definition: **Nitroalkyd enamel**
Code: **4B.1.K7**

Category: **high performances monocomponent paint**
V.O.C (ready to use): **660 g/l**
Product outside the uses referred to 2004/42/CE

NATURE OF THE PRODUCT

One-pack glossy enamel based on nitro alkyd resins

GENERAL USES

Product for general use, carpentry, machines tools, etc.

APPLICATION METHOD

PREPARATION OF SURFACES

The cleaning of the application surface should be total and painstaking and it is a fundamental and necessary condition to obtain positive result of the painting cycle. This means that presence of grease and oils on the surfaces, is absolutely not allowed.

- Ferrous surfaces: SA2 sanding or very careful mechanical cleaning followed by degreasing using thinners. Apply a coat of primer 71.2 o 71.4. When the air-drying of the primer is complete, proceed with the application of the topcoat.

PREPARATION OF THE PRODUCT

Carefully mix until an even color and consistency are obtained. For standard air mix application dilute with our nitro thinner 0G.002 or 0G.001 in a percent of 20-50% to obtain a viscosity of 20"±2" Ford 4 .

APPLICATION¹

Spray gun: nozzles of 1,4-1,6 mm. diameter and 3-5 atm. pressure.
Airless. nozzle 0,09 inches, 120-150 bar
Brush/roller Only for small surfaces

TECHNICAL DATA

PRODUCT TYPE: One pack product.
APPEARANCE²
(ASTM D 523): glossy (88±5 gloss).

COLOURS: By request (the binder 4B.1.K7 has to be used in a ratio 80/20 with the tintometric system tinters)

SPECIFIC WEIGHT
(ISO 2811): 0.95 ± 0.05 kg/l

SUPPLY
VISCOSITY(DIN 53211) 40"-70" Ford 4
:

¹ Minimum temperature for the application: + 10° C.

² With an high level of humidity and low air ventilation, the film can do a thin white layer. To prevent this is useful to add a 2-4% of thinner 0G.020 inside the product before application.

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SOLID ON VOLUME: 34.5 % ($\pm 2\%$)

SOLIDS CONTENT: 36 % ($\pm 2\%$)

DRYING AT 20°C

Dust dry:	15-20'	Touch dry:	40'-1 hours
Total Hardening:	24 hours	Forced drying ³	15' at 60°C

Maximum chemical resistance: After 7 days

RECOMMENDED COATS: One or two

THICKNESS⁴: 20-30 μ m

THEORETIC YIELD⁵: 12 m²/kg

REPAINTING⁶: The product can be repainted after 1-2 hours with himself.

STORAGE STABILITY: One year stored in closed packs, in a cool, dry place, away from any sources of heat.

³Baking the product can produce the popping effect, to avoid this is better a flash-off time of 30'-60' before put the paint to dry in the oven

⁴ Considering a dry film.

⁵ The theoretical yield has been calculated for the thickness suggested and over plane and regular surfaces.

⁶ The solvent must be completely flash-off from the film. Preliminary tests are necessary.
